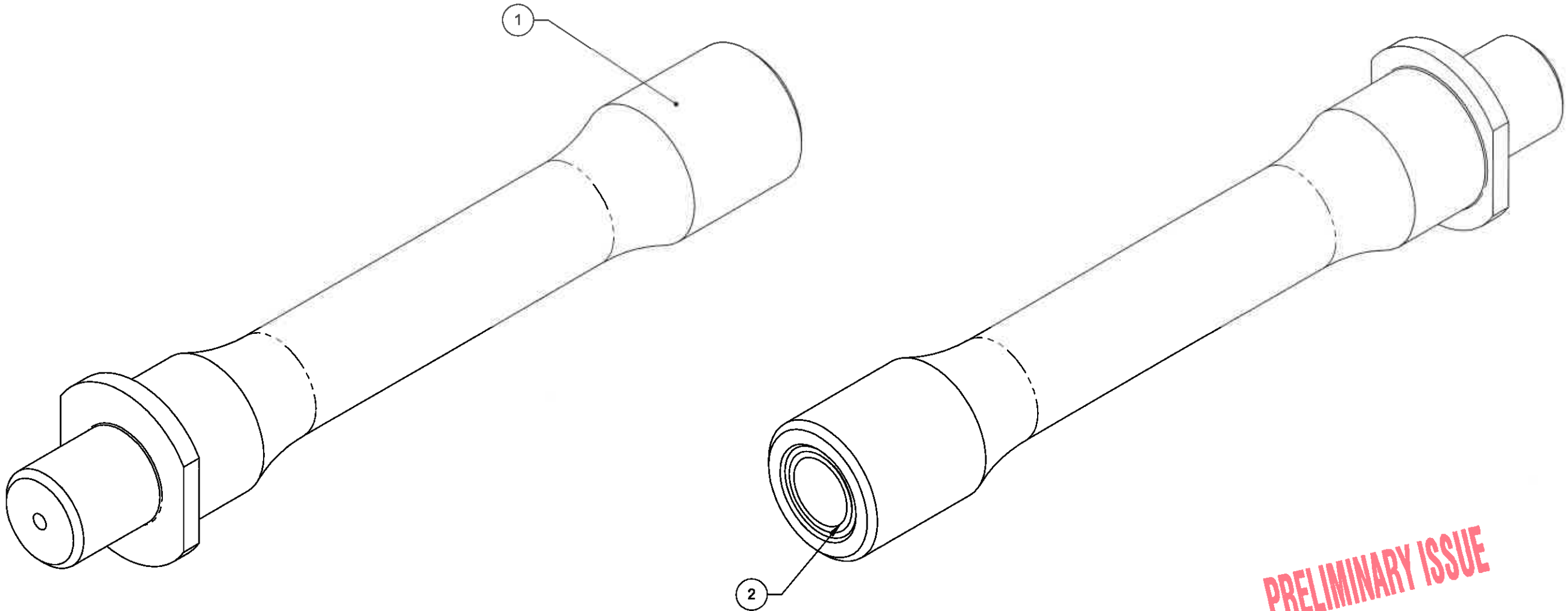


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5541-041	GROUND HANDLING PIN ASSY
1	1	D5541-1	GROUND HANDLING PIN
2	1	MS21209F7-10	HELICOIL, LOCKING



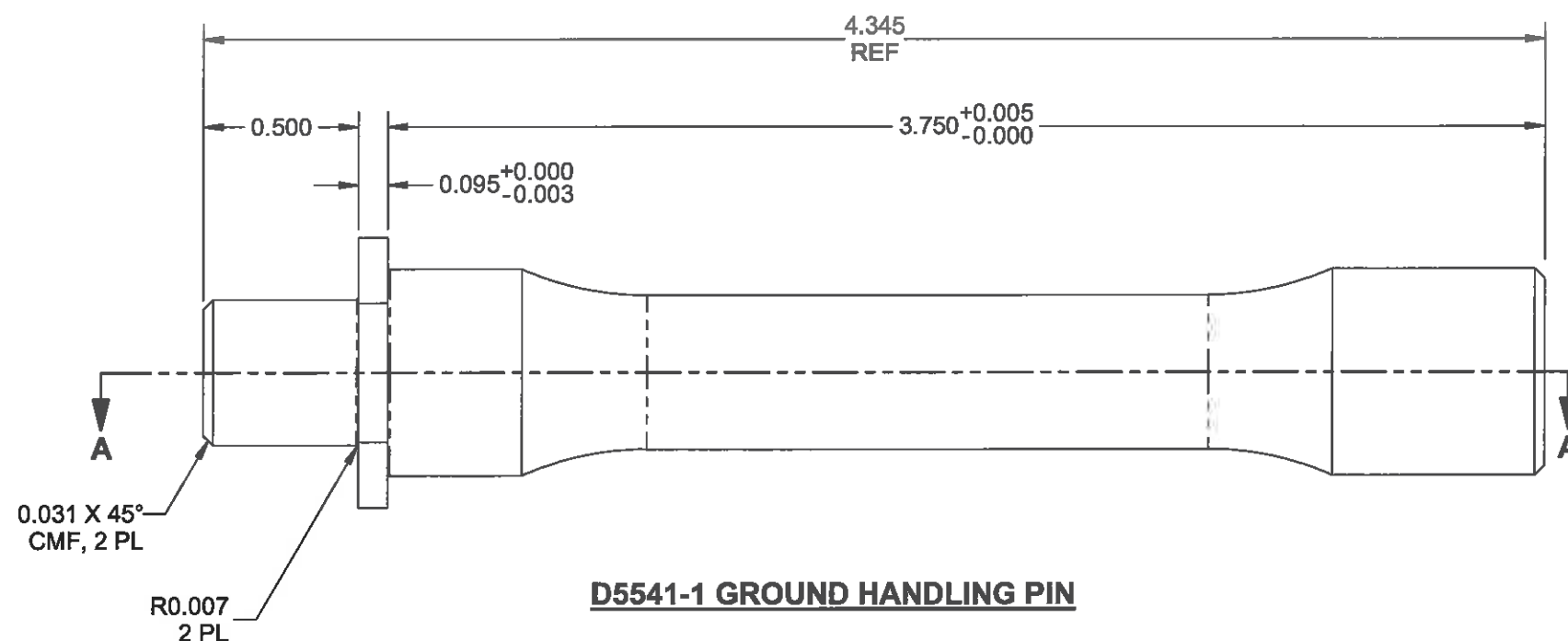
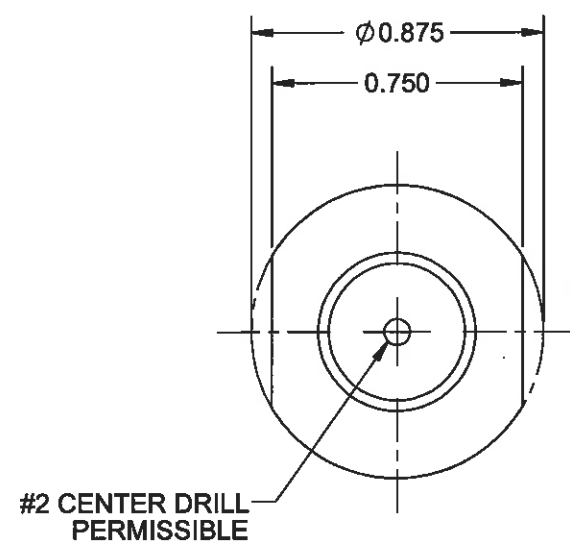
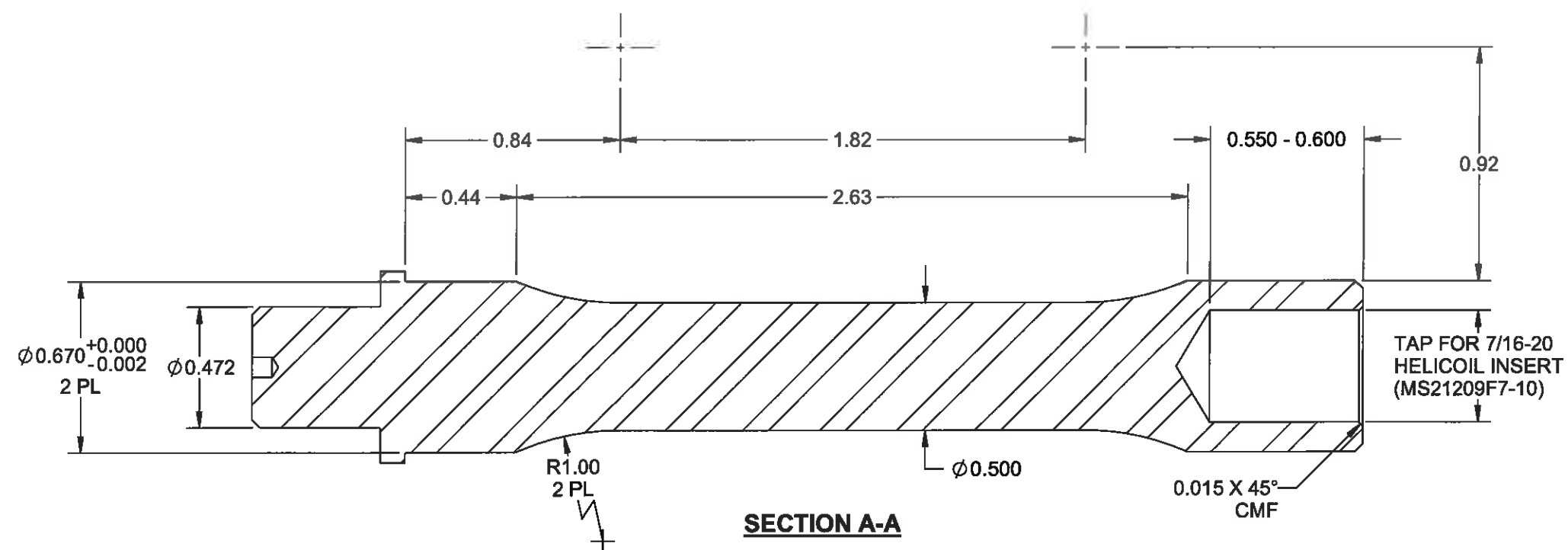
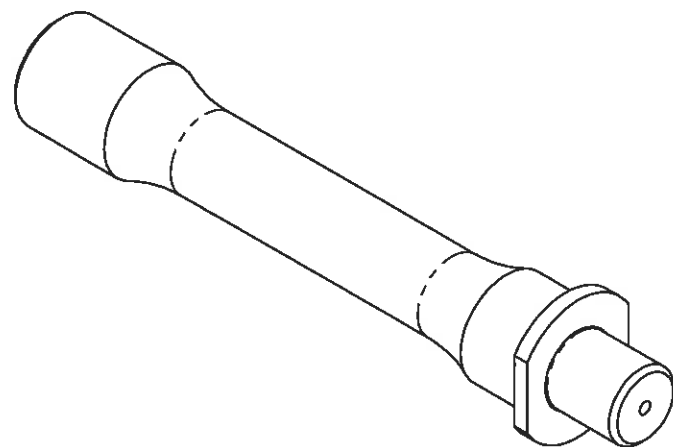
D5541-041 GROUND HANDLING PIN ASSY

PRELIMINARY ISSUE

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044, 6.1
 - 7) WEIGHT: 0.29 lbs

UNAPPROVED

A	NEW ISSUE		AJS	17.06.16
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. A3	
MFG. APPR.		D5541	SHEET 1 OF 4	
APPROVED		TITLE	SCALE	
DE APPR.		GROUND HANDLING PIN	NTS	
DATE	17.06.16		COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D5541-1 GROUND HANDLING PIN

NOTES:

1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR
PER ASTM A582
(REF DART SPEC M303R)

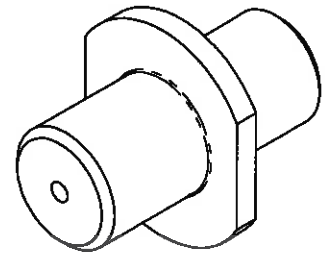
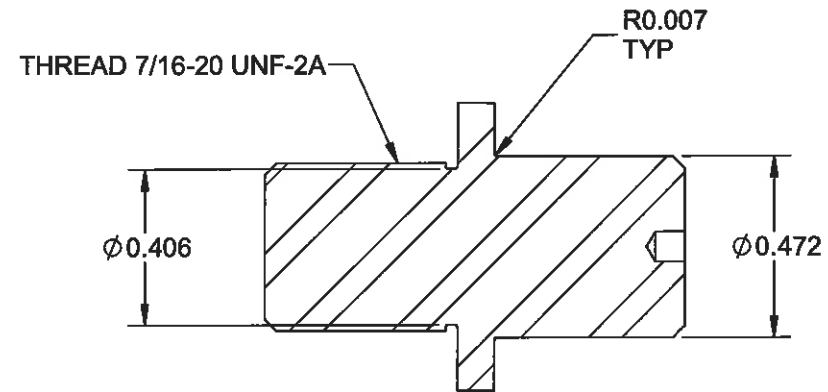
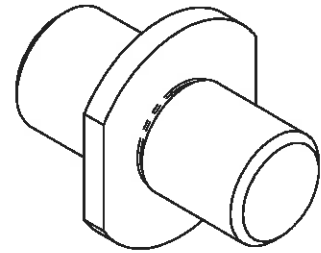
OR: AISI 304/316 STAINLESS STEEL ROUND BAR
PER ASTM A276
(REF DART SPEC M304R)

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.29 lbs

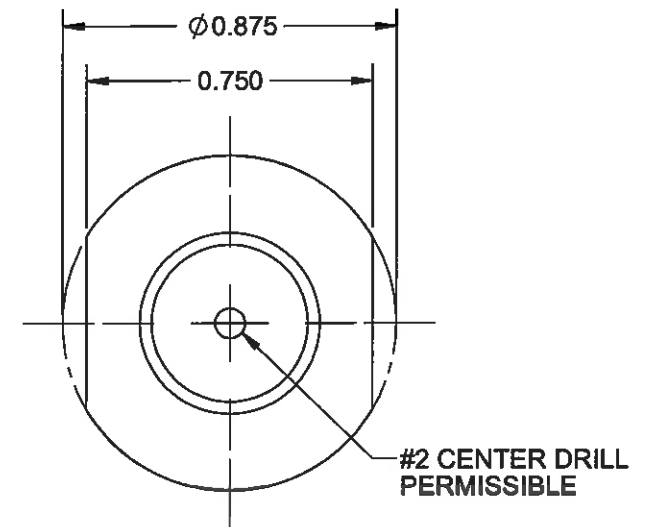
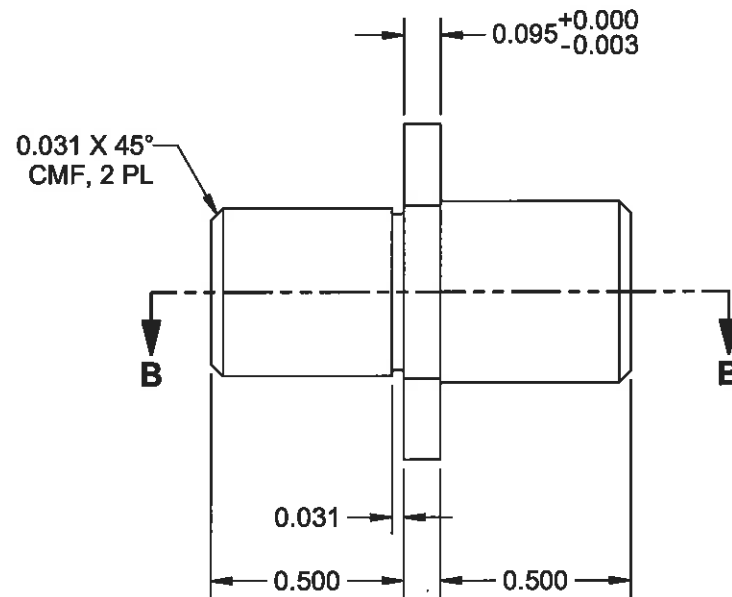
PRELIMINARY ISSUE

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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D5541	SHEET 2 OF
APPROVED		TITLE	SCALE
DE APPR.		GROUND HANDLING PIN	NTS
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SECTION B-B



D5541-3 GROUND HANDLING NUT

NOTES:

1) MATERIAL: AISI 303 STAINLES STEEL ROUND BAR
PER ASTM A582
(REF DART SPEC M303R)
OR: AISI 304/316 STAINLESS STEEL ROUND BAR
PER ASTM A276
(REF DART SPEC M304R)

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044, 6.1
7) WEIGHT: 0.06 lbs

PRELIMINARY ISSUE

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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A3
MFG. APPR.		D5541	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		GROUND HANDLING PIN	NTS
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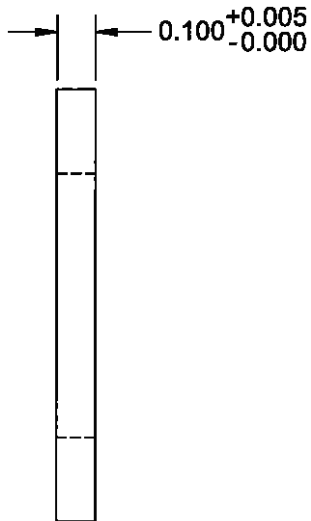
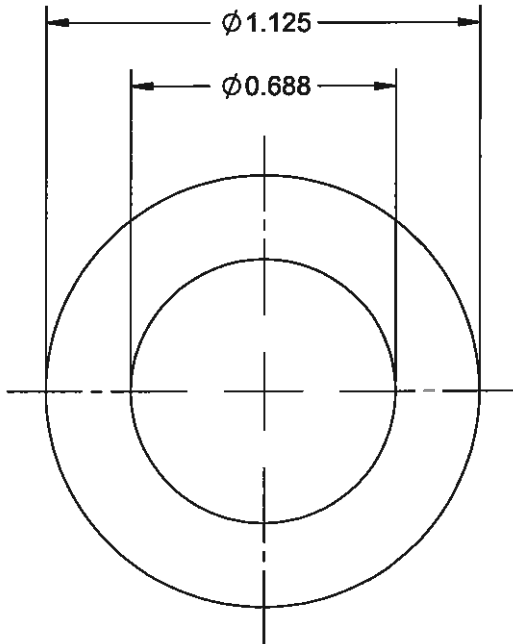
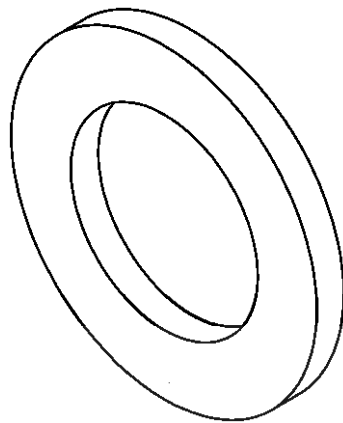
1

D

C

B

A



D5541-5 GROUND HANDLING WASHER

PRELIMINARY ISSUE

NOTES:

- 1) MATERIAL: AISI 303 STAINLES STEEL ROUND BAR
PER ASTM A582
(REF DART SPEC M303R)
OR: AISI 304/316 STAINLESS STEEL ROUND BAR
PER ASTM A276
(REF DART SPEC M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044, 6.1
- 7) WEIGHT: 0.02 lbs

UNAPPROVED

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D5541	REV. A3 SHEET 4 OF 4
MFG. APPR.		TITLE GROUND HANDLING PIN	SCALE NTS
APPROVED		DATE 17.06.16	
DE APPR.			
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